**QMS** is a State-of-the-Art Full-Service Electronics Manufacturing Services provider, located in Central Florida's technology hub.

### PRINTED CIRCUIT BOARD ASSEMBLY

- NPI, DFM, Test Development
- Flex & Rigid-Flex Expertise
- Turnkey and Kit Assembly
- Prototype to Production Volumes
- 01005 and Ultra-Fine Pitch
- BGA, LGA, QFN, WLCSP Packages
- 3D AOI and X-Ray
- Electrical & Environmental Test
- Conformal Coating & Potting



# Diverse Industry Experience

- DefenseAerospace
- Medical
- Life Safety
- SimulationIndustrial

- Transportation
- Automotive
- Railway

- Entertainment
- IoT
- Power Source

Radio Frequency

- Infrastructure
- Security



### **INTEGRATED BOX BUILD**

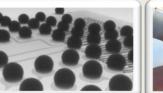
- Sub Assembly to Final Integration
- Full Functional Testing
- Burn-In
- Packaging Design
- Direct Shipment



# **EXCEPTIONAL QUALITY**

- ISO 9001:2015 Registered
- ITAR Registered
- IPC-A-610 Class 2 & 3
- J-STD-001 Certified
- UL / CSA / TUV / CCC / FM Global
- Traceability







400 Rinehart Road Lake Mary, FL 32746 (407) 531-6000 sales@qmscfl.com

# State-of-the-Art Facilities



# **QMS Technical Services**

### **PCB ASSEMBLY**

- State-of-the-Art SMT Lines
- 01005, Micro BGA, LGA, WLCSP placement
- 3D Automated Optical Inspection (AOI)
- Nitrogen Purge SMT Reflow
- PTH Assembly
- Wave Solder Pb & Pb-Free
- Selective Solder Pb & Pb-Free
- XRF Analysis
- X-Ray and Optical Microscopes

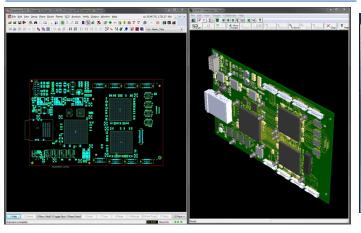
- All Major Solder Chemistries
- Aqueous and No-Clean Flux Chemistries
- Rigid, Flex, and Rigid-Flex Expertise
- Conformal Coating and Potting
- New Product Introduction Analysis
- Dedicated Prototype Assembly
  - Closed Loop DI Aqueous In-line Wash
- Batch Wash with Saponifier
- De-panel & Routing

# **ENGINEERING**

- Manufacturing Design Review
- PCB Layout Review
- Design for Manufacturability
- Compliance Review
- SMT Stencil Design
- Fixture Design & 3D Print
- Manufacturing Process Development
- Configuration Management
- Failure Analysis

#### **TEST**

- Functional Test
- Flying Probe
- In-Circuit
- Boundary Scan
- Environmental
- Radio Frequency (RF)
- High Voltage Testing
- System Level Testing
- Custom Test Development





The Lake Mary facility encompasses 44,000 ft<sup>2</sup> containing the most premier electronics manufacturing equipment. Static dissipative flooring, 55 Organizational Strategy, an active FOD prevention plan, environmental impact self-containment programs, and lean manufacturing techniques constitute a foundation supporting the highest technical capability in the EMS industry.









